

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR		NO. 4026	EFF. DATE OF CHG 2/22/94	REQUESTED BY J. JONES	PREMIER	PAGE 1 OF 3
REASON FOR CHANGE DRAWING IMPROVEMENT		DOCUMENTS EFFECTED 206-AA-1002	SYSTEM INSTALL, MOUNTING PROVISIONS, BELLY		MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>			SERIAL NO EFF 206 SERIES		REWORK	STORE
DISPOSITION/COMMENTS REV. "IS" B			THIS IS AN UNINCORPORATED ECO (STC SH3763SW)			

DESCRIPTION

SHEET 1

"ADDED" NOTE 6 ZONE 8D

△ 6. BOND ITEM 4 & 5 TO AIRCRAFT SKIN WITH ITEM 8.

"CHANGED" PARTS LIST ZONE 4B

4			1	206-AA-6001-15
3	1	1	1	206-AA-6001-14
	2	2	1	206-AA-6001

"WAS"

4	1	1	1	206-AA-6001-15
3	2	2	1	206-AA-6001-14
			1	206-AA-6001-01

"IS"

SHEET 1A

"ADDED" FLAG NOTE △ 6 NEXT TO ITEM 4 & 5 CALL-OUTS
ZONE 8D & 2D.

SHEET 2

"ADDED" FLAG NOTE △ 6 NEXT TO ITEM 4 & 5 CALL-OUTS
ZONE 6D, 5D, 5C, & 2C.

IMPACT		YES	NO	PROCURMENT ACTION		PRIORITY		CHANGE CLASSIFICATION			
INTERCHANGEABILITY		<input type="checkbox"/>	<input checked="" type="checkbox"/>	YES		1		RECORD			
DRAWING CHANGE		<input type="checkbox"/>	<input checked="" type="checkbox"/>	NO		2		<input type="checkbox"/> PMA MAJOR <input type="checkbox"/> TSO MAJOR			
SPECIFICATION		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		3		<input type="checkbox"/> PMA MINOR <input type="checkbox"/> TSO MINOR			
SPARES		<input type="checkbox"/>	<input checked="" type="checkbox"/>								
PREPARED BY R. MADARIS	DATE 2/22/94	PROJECT ENG		DATE	FAA SUBMITTAL YES						
CHECKED BY	DATE 2/22/94	MFG		DATE	PROD SPRT		DATE		ENGRG APPR		
									DATE 2/22/94		

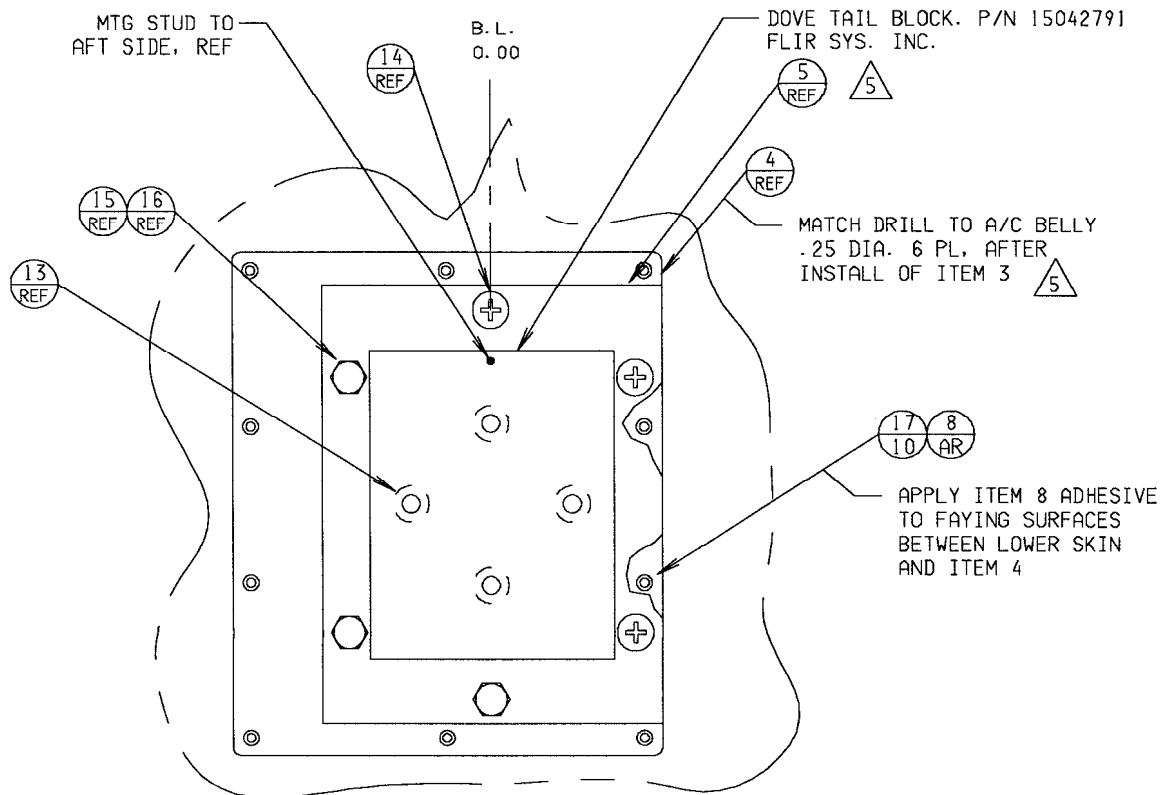
ECO

4026

ECR

SHEET 1A CONTINUED

"CHANGED" SECTION B-B ZONE 2C



SECTION B-B

SCALE .75=1

LKG UP AT BELLY
FINISH; PAINT ALL PARTS
EXCEPT DOVETAIL BLOCK TO
MATCH ACFT BELLY

"WAS"

SHEET 2 CONTINUED

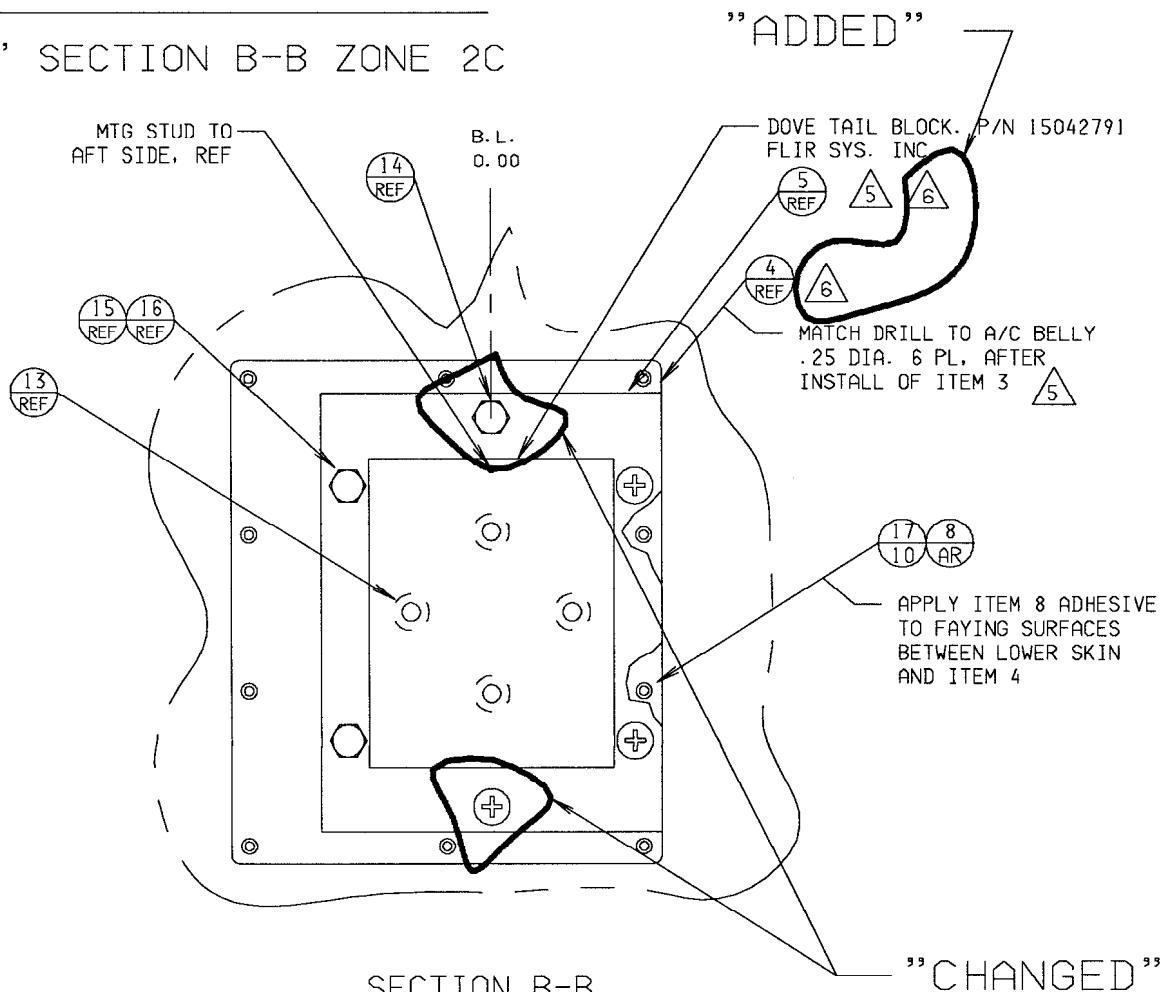
"CHANGED" MADE THE SAME CHANGE TO SECTION D-D ZONE 3B
THAT WAS MADE TO SECTION B-B ZONE 2C SHEET 1A

"CHANGED" CALL-OUT ZONE 5A

"WAS" LOCATE ITEM 4 DOUBLER AS SHOWN.
MATCH DRILL A/C FLOOR .128 DIA (#30 DRILL)
CLECO IN PLACE. OPEN HOLES TO .25 DIA.
THRU AND ENLARGE HOLES THRU ITEM 3
DOUBLER AND TOP SKIN ONLY TO .375 DIA.
CORE OUT HONEYCOMB ALL AROUND TO FORM
1.00 DIA. CAVITY. INSTALL ADHESIVE FILLER
HOLES, PER DETAIL "E"
INJECT ITEM 8 WHILE HOLDING INSERTS
IN PLACE WITH SCREWS FROM BOTTOM.

SHEET 1A CONTINUED

"CHANGED" SECTION B-B ZONE 2C



"IS"

SHEET 2 CONTINUED

"CHANGED" CALL-OUT ZONE 5A

"IS"

LOCATE ITEM 4 DOUBLER AS SHOWN, MATCH DRILL A/C FLOOR .128 DIA (#30 DRILL) CLECO IN PLACE. OPEN HOLES TO .25 DIA. THRU AND ENLARGE HOLES THRU ITEM 4 DOUBLER AND TOP SKIN ONLY TO .375 DIA. CORE OUT HONEYCOMB ALL AROUND TO FORM 1.00 DIA. CAVITY. INSTALL ADHESIVE FILLER HOLES, PER DETAIL "E" INJECT ITEM 8 WHILE HOLDING INSERTS IN PLACE WITH SCREWS FROM BOTTOM.

"CHANGED"